

L64 ULTRA-LOW PROFILE CONTACT ADHESIVE

DATA SHEET
TensorGrip®



As part of our **WOODWORKING** range, L64 is a mist spray adhesive designed for use in fabricating countertops, cabinets and doors using the substrates listed above.

PRODUCT DESCRIPTION

TensorGrip® L64 is the ONLY spray contact adhesive for bonding GLOSS decorative surfaces. It's developed to give a perfect mist spray pattern for the lowest-profile available. When it comes to post-forming, TensorGrip L64 again outperforms its contemporaries. TensorGrip® L64 also complies with California VOC regulations (SCAQMD Rule 1168). Formulated with CO-REZ Technology, which is an exceptional formulation incorporating a highly engineered resin and gas matrix. The result: Greater Coverage from Less Canister Weight.

ADVANTAGES

- Super low profile, doesn't telegraph
- Excellent for high gloss and thin laminate
- Excellent high coverage
- Post-formable
- 80% of final strength immediately
- Full strength achieved in 24 hours
- Up to 190°F (87°C) temperature resistant*
- Low VOC California Compliant
- SCAQMD Rule 1168 Compliant
- HAPS Free
- No ODS (Ozone Depleting Substances)

DIRECTIONS FOR USE

- TensorGrip® L64 is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with mist spray pattern is over 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- **Notice!!! Do not store at temperatures over 120° F.**

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

*The heat resistance value is for reference only and may vary by application. Users should perform their own tests to ensure suitability.

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ECR24-071-0824

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CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

- | | |
|-----------------------|--|
| • Total Solids | 24-30% |
| • VOC Content | 22 g/L |
| • Color | Clear, Blue |
| • System Flammability | Flammable Adhesive; Non-Flammable Propellant |
| • Solvent System | Methyl Acetate |
| • Dry time | 2-4 mins dependent on temp & humidity |
| • Open time | Long |
| • Shelf Life | 18 months from date of manufacture |

PACKAGING

- | | |
|--------|---------------------|
| • 7L | Disposable Canister |
| • 22L | Disposable Canister |
| • 108L | Returnable Canister |
| • 216L | Returnable Canister |

STORAGE

HANDLING & STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

APPLICATION TOOLS

- Hoses: M130-12 (12' (For all canisters), M130-18 (18' (For all canisters) or M130-25 (25' (For 108L & 216L canister), M130-36 (36' (For 216L canister) or M130-50 (50' (For 216L canister)
- Spray Guns: M120 Adj. Spray Gun
- Spray Tips: M201 2"-12" Ultra Low Adj Spray Pattern

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

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SAFETY DATA SHEET

Tensorgrip L64 Ultra Low Profile Contact Adhesive Canister

1. Identification

Product identifier

Product name Tensorgrip L64 Ultra Low Profile Contact Adhesive Canister

Product number USA

Recommended use of the chemical and restrictions on use

Application Canister Spray Adhesive

Details of the supplier of the safety data sheet

Supplier Quin Global US, Inc.
5710 F St
Omaha NE 68117
(402) 731 3636
(402) 731 1473
marketing.us@quin-global.com

Emergency telephone number

Emergency telephone Chemtrec: 1 800 424 9300

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Flam. Aerosol 1 - H222

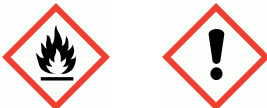
Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Eye Irrit. 2A - H319 STOT SE 3 - H336

Environmental hazards Aquatic Chronic 2 - H411

Human health The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

Label elements

Pictogram



Signal word Danger

Hazard statements H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.
H222 Extremely flammable aerosol.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.
	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
	P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P312 Call a poison center/ doctor if you feel unwell.
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C /122°F.	

Contains Methyl Acetate, Heptane

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Methyl Acetate	60-100%
CAS number: 79-20-9	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Eye Irrit. 2A - H319	
STOT SE 3 - H336	
Heptane	1-5%
CAS number: 142-82-5	
M factor (Acute) = 1	
M factor (Chronic) = 1	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
STOT SE 3 - H336	
Asp. Tox. 1 - H304	
Aquatic Acute 1 - H400	
Aquatic Chronic 1 - H410	

The full text for all hazard statements is displayed in Section 16.

hydrocarbons

hydro carbons

4. First-aid measures

Description of first aid measures

General information Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.

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Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves. If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure. High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea.
Inhalation	May cause respiratory irritation. Exposure may cause coughing or wheezing. Headache. Sore throat. Irritation of nose, throat and airway. Overexposure may depress the central nervous system, causing dizziness and intoxication.
Ingestion	Symptoms following overexposure may include the following: Stomach pain. Nausea, vomiting. Diarrhea. Prolonged or repeated exposure may cause the following adverse effects: Central nervous system depression.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	Symptoms following overexposure may include the following: Irritation and redness, followed by blurred vision.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards	Pressurized container: Must not be exposed to temperatures above 50°C/120°F. Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.
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Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.
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Environmental precautions

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Environmental precautions Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-combustible material.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Methyl Acetate

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

Long-term exposure limit (8-hour TWA): OSHA 200 ppm 610 mg/m³

Heptane

Long-term exposure limit (8-hour TWA): ACGIH 400 ppm

Short-term exposure limit (15-minute): ACGIH 500 ppm

Long-term exposure limit (8-hour TWA): OSHA 500 ppm 2000 mg/m³

ACGIH = American Conference of Governmental Industrial Hygienists.

OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment



Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

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Eye/face protection	Wear chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level exposures, a supplied air respirator should be used.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Aerosol.
Color	Clear. Blue.
Odor	Solvent.
Initial boiling point and range	-44°F @ 1013.25 mbar -42°C @ 1013.25 mbar
Flash point	-156°F Not specified. -104°C Not specified.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 1.8 g/100 g Upper flammable/explosive limit: 18 g/100 g
Relative density	.946
Solubility(ies)	Negligibly soluble in water
Volatile organic compound	This product contains a maximum VOC content of 22 g/l.

10. Stability and reactivity

Stability	Stable at normal ambient temperatures and when used as recommended.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents.
Materials to avoid	Flames and Sparks
Hazardous decomposition products	Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO ₂). Aldehydes. Hydrocarbons.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 686.7188573

Acute toxicity - dermal

ATE dermal (mg/kg) 1,510.78148606

Acute toxicity - inhalation

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ATE inhalation (vapours mg/l) 15.10781486

Toxicological information on ingredients.

Methyl Acetate

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 49.28

Species Rat

ATE inhalation (vapours mg/l) 11.0

Heptane

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rabbit

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 29.3

Species Rat

ATE inhalation (vapours mg/l) 11.0

Carcinogenicity

Carcinogenicity Does not contain any substances known to be carcinogenic.

Tensorgrip L64 Ultra Low Profile Contact Adhesive Canister

Specific target organ toxicity - single exposure

STOT - single exposure May cause drowsiness or dizziness

General information Absorption of large quantities may cause: Narcosis. Death.

12. Ecological information

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

Air transport notes Cargo aircraft only. <75kg

UN Number

UN No. (ICAO) 3501

UN No. (DOT) 3501

UN proper shipping name

Proper shipping name (TDG) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Heptane)

Proper shipping name (DOT) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Heptane)

Transport hazard class(es)

DOT hazard class 2.1

Transport labels



Packing group

Packing group (International) Not applicable.

15. Regulatory information

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716).

Guidance CHIP for everyone HSG228.
Workplace Exposure Limits EH40.
Safety Data Sheets for Substances and Preparations.
Approved Classification and Labelling Guide (Sixth edition) L131.

US Federal Regulations

SARA (311/312) Hazard Categories

Present.

Methyl Acetate

Fire
Acute
Chronic
Health hazard

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Heptane

Fire
Acute
Chronic
Health hazard

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any chemicals known to the State of California to cause cancer, birth or any other reproductive harm.

Massachusetts "Right To Know" List

Present.

Methyl Acetate

Heptane

New Jersey "Right To Know" List

Present.

Methyl Acetate

Heptane

Pennsylvania "Right To Know" List

Present.

Methyl Acetate

Heptane

Inventories

Canada - DSL/NDSL

Present.

Methyl Acetate

Heptane

US - TSCA

Present.

Methyl Acetate

Heptane

16. Other information

Revision date	2/26/2019
Revision	6
Supersedes date	12/14/2018
SDS No.	20356

Tensorgrip L64 Ultra Low Profile Contact Adhesive Canister

Hazard statements in full

H222 Extremely flammable aerosol.
H225 Highly flammable liquid and vapor.
H302 Harmful if swallowed.
H304 May be fatal if swallowed and enters airways.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H336 May cause drowsiness or dizziness.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

ACA HMIS Health rating. Moderate hazard. (2)

ACA HMIS Flammability rating. Ignites easily. (3)

ACA HMIS Physical hazard rating. Normally stable. (0)

ACA HMIS Personal protection rating. B

DIRECTIONS FOR USE

PRODUCT LOGO

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the usage of this product is fit for a particular purpose and suitable for the user's method of use or application. It is essential that the user, not the manufacturer, evaluates this product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.